



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6405G12031-3G-11

Job Sheet 199899



Part No: RBW6405G12031-3G-11

Job Qty: 4 pcs *12 pcs 9/4*

Part Name: Half Set



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/4/19

Job Tracking No:

Due Date: 10/25/19 *NOV 6*

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6405G12031-3G Rev.3 IPP Rev. A 19.01.09 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier	Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier Lead Time	
100	SL-154 - 1	4 pcs	10/25/19	10/25/19	1.00 8.00	SL-154 - 1	<i>JB 19-10-21</i>
110	QC 2	4 pcs	10/25/19	10/25/19	0.00 0.00	QC 2 - 1	
						QC 2 - 12	
						QC 2 - 14	
						QC 2 - 17	
						QC 2 - 19	
						QC 2 - 2	
						QC 2 - 20	
						QC 2 - 22	
						QC 2 - 23	
						QC 2 - 25	
						QC 2 - 32	
						QC 2 - 33	
						QC 2 - 35	
						QC 2 - 39	
						QC 2 - 4	
						QC 2 - 40	
						QC 2 - 44	
						QC 2 - 45	
						QC 2 - 48	
						QC 2 - 49	
						QC 2 - 50	
						QC 2 - 51	
						QC 2 - 52	
						QC 2 - 57	
						QC 2 - 62	<i>JB 19-10-21</i>
						QC 2 - 63	
						QC 2 - 8	
						QC 2 - 66	
						QC 2 - 64	
						QC 2 - 65	

1270 Aberdeen St
Hawkesbury,
CANADA
TEL: 1 613 632-5200
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Container No: S224541

Part: RBW6405G12031-3G-11

Job No: 199899

Serial No/Batch: S224541

Revision: 3

Inspector:

Exp Date:

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					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
120	QC 8	4 pcs	10/25/19	0.00 0.00	QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
125	Outsource - 4 - Anodize	4 pcs	10/25/19		GRO002-VC	
126	Packaging 2-1 - Receive - B4B	4 pcs	10/25/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	

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				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
127 QC 6	4 pcs	10/25/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	NOV 06 2019 68
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	4 pcs	10/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	MLL
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
140 QC 21 - SA	4 pcs	10/25/19	0.00 0.00	QC 21 - SA - 21	21 NOV 08 2019 TBD
				QC 21 - SA - 70	9-89
				QC 21 - SA - 53	

Part Op 100 - 1-Machine as per folio F0 036 FOLIO REV: AA DWG REV: 4 2-Debur

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

125 - Issue P/O; 44882 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant - Material type; 6061T6 -Certificate of Conformity is required

126 - (Receive & Inspect for Damage & Mat'l Certs) C of C required.

127 - QC6- All purchased or subcontracted products

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

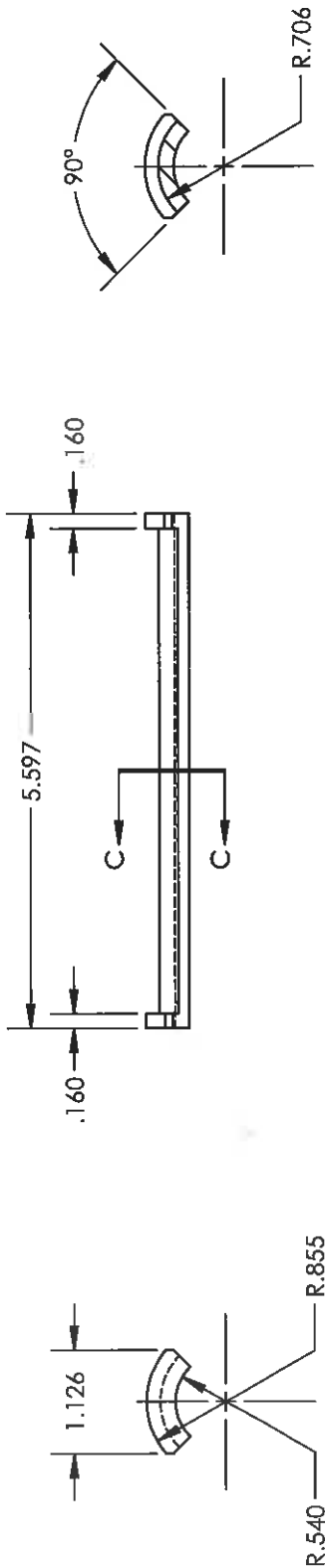
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M7075T6R1.750	M7075T6R1.750	1.9200 ft (.48 ea)	100-SL-154 - 1	5007090
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	M7075T6R1.750	2	11	0
Part Specifications				
Specifications could not be found.				

Plex 9/4/19 11:20 AM Dart.lajeunesse.marie

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REVISIONS			
REV	ECR	DESCRIPTION	
2	16-0033	-11 ADDED DIM 90°. CHD MATL WAS 6061 IS 7075.	DATE 2/15/2016 INITIAL DPD APPROVED JAG
3	16-0201	-11 CHD DIM WAS 5.572 IS 5.597.	DATE 10/31/2016 INITIAL RJC APPROVED JAG

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199899 MLS
19-09-04



SECTION C-C



TITLE TOOL, T/R SLIDER BUSHING REMOVAL
(NEW STYLE BUSHING)

DWG NO. RBW6405G12031-3G-11 REV 3

MATERIAL 7075		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH CLEAR ANODIZE		XXX ± .005	
SPEC MIL-A-8825, TYPE II, CLASS I		XX ± .01	
DRAWN BY: CLOUGH		X ± .1	
CHECKED: CLOUGH		1. BREAK ALL SHARP EDGES	
OPPS APPR: ANDERSON		2. DIMENSIONAL LIMITS APPLY	
QA APPR: LINDSAY		3. INTERPRET DIM AND TOL PER	
APPROVED: GILBERT		ASME Y14.5M-2009	
SCALE 1:2		USED ON MODEL	
DATE 8/20/2015		SHEET 7 OF 8	

(-11)

HALF SET



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044882



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044882

PO Date: 10/24/19

Due Date: 11/1/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199899	RBW6405G12031-3G-11	RBW6405G12031-3G Rev 3	Half Set -Issue P/O -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed <i>X12</i>	-	11/1/19	12 pcs	0 pcs	12 pcs	\$5.7142/pcs	\$68.57
2	201353	RBW109-3130-55-119-1	RBW109-3130-55-119 Rev 4	Base -Issue P/O -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed <i>X5</i>	-	11/1/19	5 pcs	0 pcs	5 pcs	\$5.7142/pcs	\$28.57

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Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-6200

PURCHASE ORDER **POHB044882**



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	199898	RBW6405G12031-3G-1	RBW 405G12031-3G Rev 3	Cup -Issue P/O -ANODIZE -COLOR -CLEAR, PER -IAW MIL-A-8625F TYPE 2 -CLASS 1, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/1/19	4 pcs	0 pcs	4 pcs	\$5.7142/pcs	\$22.86

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Grand Total: \$120.00

Order Notes

Procurement Quality Clauses
A006 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing (suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Guerin

Plex 10/28/19 9:27 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(023557-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

023557 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
01-Nov-2019		Jigar Patel			POHB044882			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBW6405G12031-3G-11 Rev.3	RBW6405G12031-3G 01-ANO-CLEAR [ANODIZE CLEAR] AS PER IAW MIL-A-8625F TYPE - 2, CLASS - 1 WATER SEALANT	ANODIZE CH	12	12	0	0	0
2	RBW109-3130-55-119-1 Rev.4	RBW109-3130-55-119 01-ANO-CLEAR [ANODIZE CLEAR] AS PER IAW MIL-A-8625F TYPE - 2, CLASS - 1 WATER SEALANT	ANODIZE CH	5	5	0	0	0
3	RBW6405G12031-3G-1 Rev.3	RBW6405G12031-3G ANO-CLEAR [ANODIZE CLEAR] AS PER IAW MIL-A-8625F TYPE - 2, CLASS - 1 WATER SEALANT	ANODIZE CH	4	4	0	0	0

RECEIVED
NOV 0 5 2019
DART AEROSPACE LTD.

RECEIVED
 NOV 05 2019
 DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.